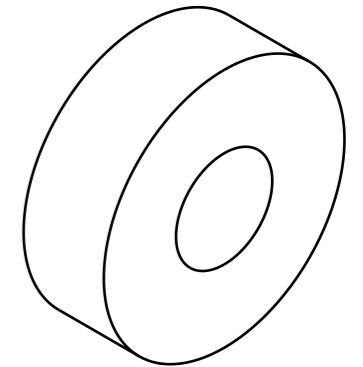
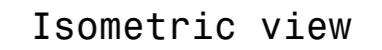
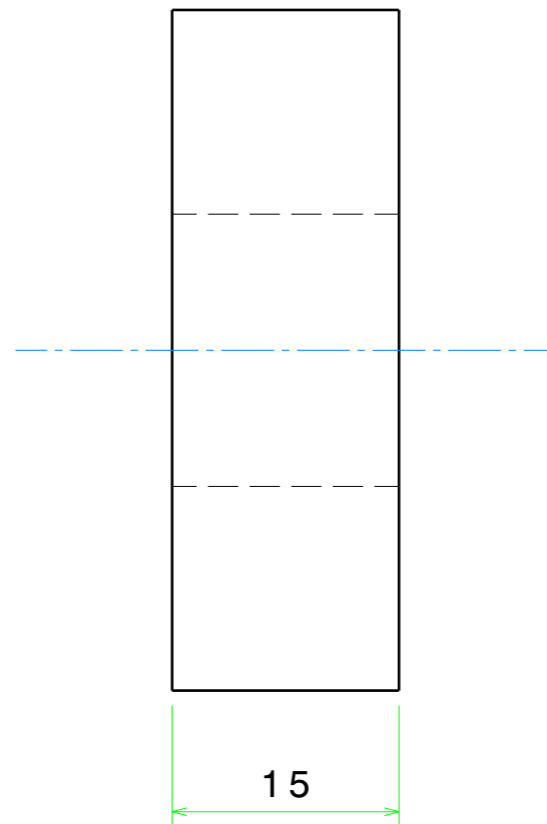
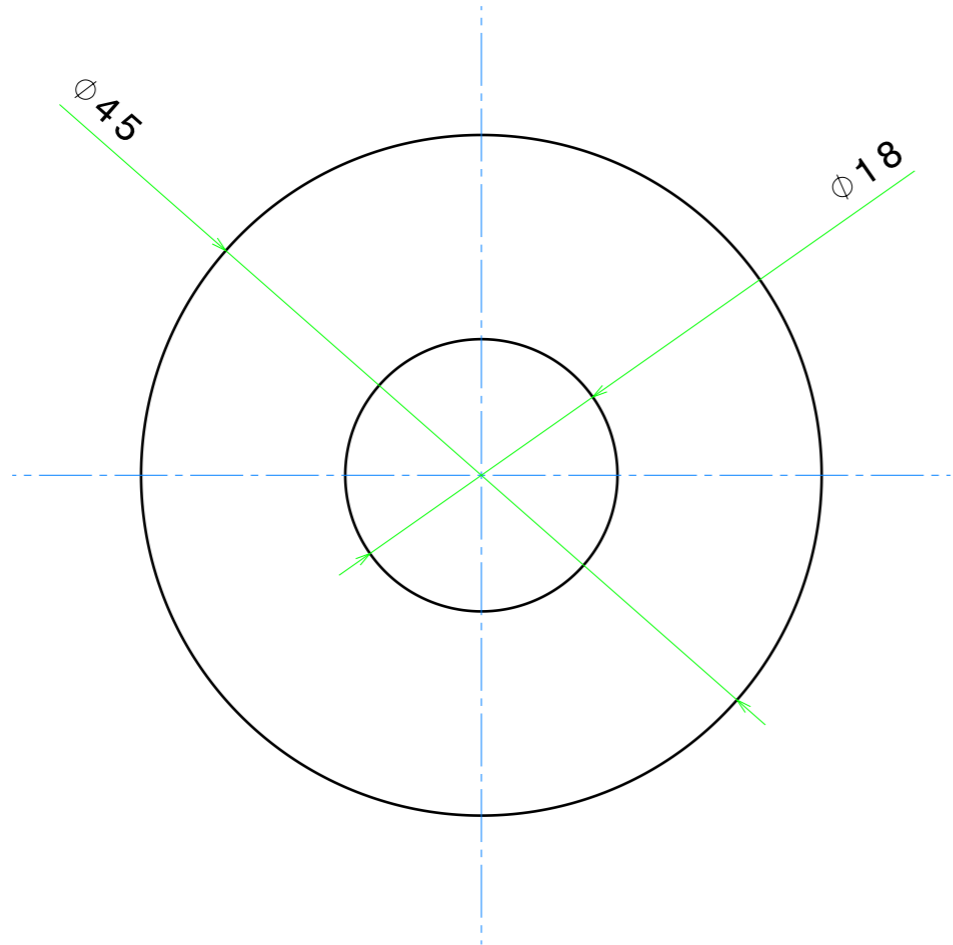


ISO 13920 Welded Construction	<1000	6,0	0,8
	<630	4,0	0,7
	<400	3,0	0,6
	<250	3,0	0,4
	100	2,0	0,3
	40	1,5	0,2
	L mm	Ham	Ypl.
	Nom. Size	Class	
	<4000	2,0	0,4
	<2000	1,2	0,4
	<1000	0,8	0,3
	<400	0,5	0,3
	30-120	0,3	0,2
	2-30	0,2	0,1
	L mm	m ±	K ±
Nom. Size	Class		
>20000	9,0	8,0	
<20000	8,0	7,0	
<16000	7,0	6,0	
<12000	6,0	5,0	
<8000	5,0	4,0	
<4000	4,0	3,0	
<2000	3,0	2,0	
<1000	2,0	1,5	
<400	1,0	1,0	
30-120	1,0	0,5	
2-30	1,0	0,5	
L mm	A ±	E ±	
Nom. Size	Class		

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness		01	Drawing Updated	20/07/2023	M.Cojocar
Paint/Color		Modf. No	Modification Description	Date	Sign






Ra 12.5



Edge without
dimension
according to
DIN ISO 13715



Tolerance for
holes and shafts
without marks
on drawing

Painting in accordance with TD-GZ.10.0055

				S355J2 EN10025		0,2
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ađýrlýk Weight (Kg)
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> ml <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level	CL1 <input type="checkbox"/> CL2 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>	
		CL3 <input type="checkbox"/>	Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Approved	L.Giovinazzo	01/02/2023	Scale	<div><div>TURASAS</div><div>Turkish Railway Vehicles Industry Inc.</div></div>	
	Checked	M.Borlo	01/02/2023	2:1		
	Prepared	M.D.Cojocar	01/02/2023			
		C-Slot_Block			GZ10.07.07.00001	
	-					
Date:01/02/2023				Sheet : 1/1	Size:A3	Rev: 01

				S355J2 EN10025		0,2
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ađýrlýk Weight (Kg)
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> ml <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level	CL1 <input type="checkbox"/> CL2 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>	
		CL3 <input type="checkbox"/>	Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Approved	L.Giovinazzo	01/02/2023	Scale	<div> Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.Borlo	01/02/2023	2:1		
	Prepared	M.D.Cojocar	01/02/2023			
		C-Slot_Block			GZ10.07.07.00001	
	-					
Date:01/02/2023				Sheet : 1/1	Size:A3	Rev: 01

				S355J2 EN10025		0,2
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ađýrlýk Weight (Kg)
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> ml <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level	CL1 <input type="checkbox"/> CL2 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>	
		CL3 <input type="checkbox"/>	Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Approved	L.Giovinazzo	01/02/2023	Scale	<div> Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.Borlo	01/02/2023	2:1		
	Prepared	M.D.Cojocar	01/02/2023			
		C-Slot_Block			GZ10.07.07.00001	
	-					
Date:01/02/2023				Sheet : 1/1	Size:A3	Rev: 01

				S355J2 EN10025		0,2
No	Parça Adý Designation Name of Item	Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Ađýrlýk Weight (Kg)
TYP	ISO 21920-1	ISO 8015	ISO 2553	General Tol.	ISO 2768	f <input type="checkbox"/> ml <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level	CL1 <input type="checkbox"/> CL2 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input type="checkbox"/> B <input type="checkbox"/> E <input type="checkbox"/> F <input type="checkbox"/>	
		CL3 <input type="checkbox"/>	Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>	
	Approved	L.Giovinazzo	01/02/2023	Scale	<div> Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.Borlo	01/02/2023	2:1		
	Prepared	M.D.Cojocar	01/02/2023			
		C-Slot_Block			GZ10.07.07.00001	
	-					
Date:01/02/2023				Sheet : 1/1	Size:A3	Rev: 01